Safety Data Sheet

According to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012 and the Hazardous Products Regulations (HPR) WHMIS 2015 Issue date: 1/15/2019 Revision date: 1/3/2022 Version: 650B-2022a

SECTION 1: Identification

| 1.1. Identification | | |
|---|---|--|
| Product form Product name Product code 1.2. Recommended use and restrictions on | Mixture WEST SYSTEM® G/flex® 650 Part B Hardener 650B, 650-CH, 650-EH | |
| | | |
| Recommended use | : Curing agent for epoxy resins | |
| 1.3. Supplier | | |
| Manufacturer Gougeon Brothers, Inc 100 Patterson Ave. Bay City, MI 48706 - U.S.A. T 888-377-6738 or 989-684-7286 www.prosetepoxy.com | Distributor | |
| 1.4. Emergency telephone number | | |
| Emergency number | : CHEMTREC 1 (800) 424-9300 CHEMTREC International +1 (703) 527-3887 24 hr | |

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS classification

Skin Irrit. 2 Eye Dam. 1 Skin Sens. 1

2.2. GHS Label elements, including precautionary statements

GHS labelling

Hazard pictograms (GHS)

Signal word (GHS) Hazard statements (GHS)

Precautionary statements (GHS)

: Weak protective gloves/protective clothing/eye protection/face protection.
: Avoid breathing dust/fume/gas/mist/vapours/spray.
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IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a poison center or doctor.

Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

| Name | Chemical name / Synonyms | Product identifier | % |
|--|--|------------------------|---------|
| 2-Propenenitrile, polymer with 1,3-butadiene, 1- cyano-1-methyl-4-oxo-4-[[2-(1- piperazinyl)ethyl]amino]butyl-terminated | 2-Propenenitrile, polymer with 1,3-butadiene, 1- cyano-1-methyl-4-oxo-4-[[2-(1- piperazinyl)ethyl]amino]butyl-terminated | CAS-No.: 68683-29-4 | 30 - 60 |
| piperazinyi)ernyijaninojoutyi-terminateu | 2-Propenenitrile, polymer with 1,3-butadiene, 1- cyano-1-methyl-4-oxo-4-[[2-(1- piperazinyl)ethyl]amino]butyl terminated | | |
| Non-hazardous | Non-hazardous | CAS-No.: Not Available | 10 – 30 |
| Triethylenetetramine | Triethylenetetramine Araldite hardener HY 951 / N,N'-Bis(2-aminoethyl)- 1,2-ethanediamine / N,N'-Bis(2- aminoethyl)ethylenediamine / DEH 24 / Ethane-1,2- diamine, N,N'-bis(2-aminoethyl)- / 1,2- Ethanediamine, N,N'-bis(2-aminoethyl)- / Ethylenediamine, N,N'-bis(2-aminoethyl)- / Trientine / 1,2-Ethanediamine, N1,N2-bis(2- aminoethyl)- / TETA / 3,6-Diazaoctane-1,8-diamine / 3,6-Diazaoctanethylenediamine / 3,6-Diazaoctane- 1,8-diyldiamine | CAS-No.: 112-24-3 | 5 – 10 |
| 1,3-Benzenedimethanamine | 1,3-Benzenedimethanamine Benzene, 1,3-di(aminomethyl)- / 1,3- Bis(aminomethyl)benzene / m- Phenylenebis(methylamine) / m-Xylene- .alpha.,.alpha.'-diamine / m-Xylylenediamine / Bis(aminomethyl)benzene, 1,3- / 3- (Aminomethyl)benzylamine / Xylylenediamine, m- / MXDA / .alpha.,.alpha.'-Diamino-1,3- dimethylbenzene / 1,3-Xylenediamine / m- Xylenediamine | CAS-No.: 1477-55-0 | 3-7 |
| Phenol, 2,4,6-tris[(dimethylamino)methyl]-, reaction products with triethylenetetramine | Phenol, 2,4,6-tris[(dimethylamino)methyl]-, reaction products with triethylenetetramine | CAS-No.: 1101788-77-5 | 1 – 5 |
| 2,4,6-Tri(dimethylaminomethyl)phenol | 2,4,6-Tri(dimethylaminomethyl)phenol | CAS-No.: 90-72-2 | 1-5 |

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| Phenol, 2,4,6-tris(dimethylaminomethyl)- / Phenol, | | |
|---|---|--|
| 2,4,6-tris[(dimethylamino)methyl]- / 2,4,6- | | |
| Tris(dimethylaminomethyl)phenol / 2,4,6- | | |
| Tris[(dimethylamino)methyl]phenol / | | |
| Tris(dimethylaminomethyl)phenol / 2,4,6- | | |
| Tris(dimethylaminomethyl) phenol / 2,4,6- | | |
| Tris((dimethylamino)methyl)phenol / | | |
| Tris(dimethylaminomethyl) phenol / 2,4,6- | | |
| tris(Dimethylaminomethyl)phenol | | |
| 1-Piperazineethanamine | CAS-No.: 140-31-8 | 1 – 5 |
| N-(2-Aminoethyl)piperazine / 1-(2- | | |
| Aminoethyl)piperazine / N-Aminoethylpiperazine / 2- | | |
| Piperazin-1-ylethylamine / Piperazine, 1-(2- | | |
| aminoethyl)- / Piperazine, N-aminoethyl- / 2- | | |
| (Piperazin-1-yl)ethylamine / 2-(1- | | |
| Piperazinyl)ethylamine / Aminoethylpiperazine | | |
| Tetraethylenepentamine | CAS-No.: 112-57-2 | 1 – 5 |
| 1,2-Ethanediamine, N-(2-aminoethyl)-N'-(2-((2- | | |
| aminoethyl)amino)ethyl)- / 3,6,9- | | |
| Triazaundecamethylenediamine / Undeca-1,11- | | |
| diamine, 3,6,9-triaza- / 1,2-Ethanediamine, N-(2- | | |
| aminoethyl)-N'-[2-[(2-aminoethyl)amino]ethyl]- / 1,2- | | |
| Ethanediamine, N1-(2-aminoethyl)-N2-[2-[(2- | | |
| | | |
| 1,11-diyldiamine / TEPA / 3-Amino-N- | | |
| (carboxymethyl)-N,N-dimethyl-N- | | |
| cocoacyl(derivatives)-1-propanaminium inner salt | | |
| | 2,4,6-tris[(dimethylamino)methyl]- / 2,4,6- Tris(dimethylaminomethyl)phenol / 2,4,6- Tris[(dimethylamino)methyl)phenol / 2,4,6- Tris(dimethylaminomethyl)phenol / 2,4,6- Tris(dimethylamino)methyl)phenol / 2,4,6- Tris((dimethylamino)methyl)phenol / 2,4,6- tris(Dimethylaminomethyl)phenol / 2,4,6- tris(Dimethylaminomethyl)phenol 1-Piperazineethanamine N-(2-Aminoethyl)piperazine / 1-(2- Aminoethyl)piperazine / N-Aminoethylpiperazine / 2- Piperazin-1-ylethylamine / Piperazine, 1-(2- aminoethyl)- / Piperazine, N-aminoethyl- / 2- (Piperazin-1-ylethylamine / Aminoethylpiperazine Tetraethylenepentamine 1,2-Ethanediamine, N-(2-aminoethyl)-N'-(2-((2- aminoethyl)amino)ethyl)- / 3,6,9- Triazaundecamethylenediamine / Undeca-1,11- diamine, 3,6,9-triaza- / 1,2-Ethanediamine, N-(2- aminoethyl)-N'-[2-[(2-aminoethyl)amino]ethyl]- / 1,2- Ethanediamine, N1-(2-aminoethyl)-N2-[2-[(2- aminoethyl)amino]ethyl]- / 3,6,9-Triazaundecane- 1,11-diyldiamine / TEPA / 3-Amino-N- (carboxymethyl)-N,N-dimethyl-N- | 2,4,6-tris[(dimethylamino)methyl]- / 2,4,6- Tris(dimethylamino)methyl]phenol / 2,4,6- Tris((dimethylamino)methyl]phenol / 2,4,6- Tris(dimethylaminomethyl)phenol / 2,4,6- Tris((dimethylamino)methyl)phenol / 2,4,6- Tris((dimethylamino)methyl)phenol / 2,4,6- tris(Dimethylaminomethyl)phenol 1-Piperazineethanamine N-(2-Aminoethyl)piperazine / 1-(2- Aminoethyl)piperazine / 1-(2- Aminoethyl)piperazine / N-Aminoethylpiperazine / 2- Piperazin-1-ylethylamine / Piperazine, 1-(2- aminoethyl)- / Piperazine, N-aminoethyl- / 2- (Piperazin-1-ylethylamine / 2-(1- Piperazinyl)ethylamine / 2-(1- Piperazinyl)ethylamine / Aminoethylpiperazine Tetraethylenepentamine 1,2-Ethanediamine, N-(2-aminoethyl)-N'-(2-((2- aminoethyl)amino)ethyl)- / 3,6,9- Triazaundecamethylenediamine / Undeca-1,11- diamine, 3,6,9-triaza- / 1,2-Ethanediamine, N-(2- aminoethyl)-N'-[2-[(2-aminoethyl)-N2-[2-[(2- aminoethyl)amino]ethyl]- / 3,6,9- Triazaundecamethylomionethyl]-N2-[2-[(2- aminoethyl)amino]ethyl]- / 3,6,9- Triazaundecamethyl]-N/-[2-[(2- aminoethyl)amino]ethyl]- / 3,6,9- Triazaundecamethyl]-N/-[2-[(2- aminoethyl)amino]ethyl]-N/-[2-[(2- aminoethyl)amino]ethyl]-N/-[2-[(2- aminoethyl)amino]ethyl]-N/-[2-[(2- aminoethyl)amino]ethyl]-N/-[2-[(2- aminoethyl)amino]ethyl]-N/-[2-[(2- aminoethyl)amino]ethyl]-N/-[2-[(2- aminoethyl)amino]ethyl]-N/-[2-[(2- aminoethyl)amino]ethyl]-N/-[2-[(2- aminoethyl)]-N/-(2-(N- aminoethyl)]-N/-[2-[(2- aminoethyl)]-N/-(2-(N- ami |

Comments

: The exact chemical identity and/or exact percentage (concentration) of each ingredient may be held as confidential business information (CBI). Any ingredient not disclosed in this section may have been determined not to be hazardous to health or the environment, or it may be present at a level below its disclosure threshold. Refer to Section 15 for additional information regarding this CBI claim.

SECTION 4: First-aid measures

| 4.1. Description of first aid measures | | |
|--|--|--|
| First-aid measures after inhalation | : If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention if you feel unwell. | |
| First-aid measures after skin contact | : In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention. | |
| First-aid measures after eye contact | : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. If easy to do, remove contact lenses, if worn. Get medical attention immediately. | |
| First-aid measures after ingestion | : If swallowed, do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell. | |
| 4.2. Most important symptoms and effects (acute and delayed) | | |
| Symptoms/effects after inhalation | : May cause respiratory irritation. | |
| Symptoms/effects after skin contact | : Causes skin irritation. Symptoms may include redness, edema, drying, defatting and cracking of the skin. May cause an allergic skin reaction. | |
| Symptoms/effects after eye contact | : Causes serious eye damage. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva. May cause burns. | |
| Symptoms/effects after ingestion | : May be harmful if swallowed. May cause stomach distress, nausea or vomiting. | |

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4.3. Immediate medical attention and special treatment, if necessary

Symptoms may not appear immediately. In case of accident or if you feel unwell, seek medical advice immediately (show the label or SDS where possible).

| SECTION 5: Fire-fighting measures | | |
|---|---|--|
| 5.1. Suitable (and unsuitable) extinguishin | g media | |
| Suitable extinguishing media Unsuitable extinguishing media | Foam. Carbon dioxide. Dry chemical.Do not use a heavy water stream. | |
| 5.2. Specific hazards arising from the chemical | | |
| Fire hazard | : Products of combustion may include, and are not limited to: oxides of carbon. Nitrogen oxides. Amines. Ammonia. Nitric acid. Aldehydes. Nitrosamines. When mixed with sawdust, wood chips, or other cellulosic material, spontaneous combustion can occur under certain conditions. Heat is generated as the air oxidizes the amine. If the heat is not dissipated quickly enough, it can ignite the sawdust. | |
| 5.3. Special protective equipment and precautions for fire-fighters | | |
| Protection during firefighting | : Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA). Use water spray or fog for cooling exposed containers. | |

| SECTION 6: Accidental release measures | | |
|---|---|--|
| 6.1. Personal precautions, protective equip | ment and emergency procedures | |
| General measures | : Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. | |
| 6.1.1. For non-emergency personnel | | |
| No additional information available | | |
| 6.1.2. For emergency responders | | |
| No additional information available | | |
| 6.2. Environmental precautions | | |
| Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information. | | |
| 6.3. Methods and material for containment and cleaning up | | |
| For containment | : Contain and/or absorb spill with inert material (e.g. sand, vermiculite), then place in a suitable container. Do not flush to sewer or allow to enter waterways. Use appropriate Personal Protective Equipment (PPE). Do not absorb in sawdust, paper, cloth or other combustible absorbents. | |

Methods for cleaning up : Scoop up material and place in a disposal container. Provide ventilation.

6.4. Reference to other sections

See section 8 for further information on protective clothing and equipment and section 13 for advice on waste disposal.

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SECTION 7: Handling and storage

| 7.1. Precautions for safe handling | | |
|---|--|--|
| Precautions for safe handling | : Do not get in eyes, on skin, or on clothing. Avoid breathing dust, fume, gas, mist, vapours, spray. Do not swallow. Handle and open container with care. When using do not eat, drink or smoke. When mixed with epoxy resin this product causes an exothermic reaction, which in large masses, can produce enough heat to damage or ignite surrounding materials and emit fumes and vapors that vary widely in composition and toxicity. | |
| Hygiene measures | : Launder contaminated clothing before reuse. Wash hands before eating, drinking, or smoking. Contaminated work clothing should not be allowed out of the workplace. | |
| 7.2. Conditions for safe storage, including any incompatibilities | | |
| Storage conditions | : Keep out of the reach of children. Keep container tightly closed. Store in a dry, cool and well- ventilated place. Protect from moisture. Storage temperature : 40°F (4°C) - 90°F (32°C). | |

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

| Ingredient Name | CAS# | Exposure Limit Information |
|---|---------------|---|
| 2-Propenenitrile, polymer with 1,3- | | |
| butadiene, 1-cyano-1-methyl-4-oxo-4-[[2- | | No data available |
| (1-piperazinyl)ethyl]amino]butyl- | | |
| terminated | 68683-29-4 | |
| Non-hazardous | Not Available | No data available |
| Triethylenetetramine | 112-24-3 | AIHA WEEL: 1 ppm ; 6 mg/ m3; Absorbed via skin |
| | | 0.1 mg/m3 SKIN, Ceiling NIOSH; OSHA Z1A |
| 1,3-Benzenedimethanamine | 1477-55-0 | Remarks: potential for skin absorption |
| Phenol, 2,4,6-tris[(dimethylamino)methyl] | | (Reference Triethylenetetramine, CAS# 112-24-3) |
| reaction products with | | AIHA WEEL: 1 ppm ; 6 mg/ m3; Absorbed via skin |
| triethylenetetramine | 1101788-77-5 | |
| 2,4,6-Tri(dimethylaminomethyl)phenol | 90-72-2 | No data available |
| 1-Piperazineethanamine | 140-31-8 | No data available |
| Tetraethylenepentamine | 112-57-2 | AIHA WEEL: 1 ppm ; 5 mg/ m3; SKIN, DSEN |

8.2. Appropriate engineering controls

Appropriate engineering controls : Use ventilation adequate to keep exposures (airborne levels of dust, fume, vapor, etc.) below recommended exposure limits. Provide readily accessible eye wash stations and safety showers. Environmental exposure controls : Maintain levels below Community environmental protection thresholds.

8.3. Individual protection measures/Personal protective equipment

| Hand protection: | |
|---|--|
| Wear chemically resistant protective gloves. Neoprene. Butyl rubber gloves. nitrile-butyl rubber gloves. natural rubber gloves | |
| Eye protection: | |
| Wear approved eye protection (properly fitted dust- or splash-proof chemical safety goggles) and face protection (face shield). | |
| Skin and body protection: | |
| Wear suitable protective clothing | |

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Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Other information:

Do not eat, smoke or drink where material is handled, processed or stored. Wash hands carefully before eating or smoking. Handle according to established industrial hygiene and safety practices.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| Physical state | : Liquid |
|--|--|
| Appearance | : Viscous liquid. |
| Colour | : Caramel |
| Odour | : Amine-like |
| Odour threshold | : No data available |
| рН | : 10.96 |
| Melting point | : No data available |
| Freezing point | : No data available |
| Boiling point | : No data available |
| Flash point | : > 300 °F (149 °C) estimated based on similar product |
| Relative evaporation rate (butylacetate=1) | : No data available |
| Flammability (solid, gas) | : Not flammable. |
| Vapour pressure | : No data available |
| Relative vapour density at 20 °C | : No data available |
| Relative density | : 0.97 |
| Solubility | : No data available |
| Partition coefficient n-octanol/water | : No data available |
| Auto-ignition temperature | : No data available |
| Decomposition temperature | : No data available |
| Viscosity, kinematic | : 19.587 mm²/s |
| Viscosity, dynamic | : No data available |
| Explosive limits | : No data available |
| Explosive properties | : No data available |
| Oxidising properties | : No data available |
| 9.2. Other information | |
| | (0.07 bs/aa) |

VOC content Bulk density : 8.6 g/l (0.07 lbs/gal)

k density : 8.08 lb/gal (0.97 kg/L)

SECTION 10: Stability and reactivity

10.1. Reactivity

No dangerous reaction known under conditions of normal use.

10.2. Chemical stability

Stable under normal storage conditions.

10.3. Possibility of hazardous reactions

No dangerous reaction known under conditions of normal use. A mass of more than one pound of product plus an epoxy resin will cause irreversible polymerization with significant heat buildup and pressure.

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10.4. Conditions to avoid

Heat. Incompatible materials.

10.5. Incompatible materials

Acids. Oxidizing materials. Halogenated compounds.

10.6. Hazardous decomposition products

May include, and are not limited to: oxides of carbon. Nitrogen oxides. Amines. Ammonia. Nitric acid. Nitrosamines.

SECTION 11: Toxicological information 11.1. Information on toxicological effects Acute toxicity (oral) : Not classified. Acute toxicity (dermal) Not classified. Acute toxicity (inhalation) Not classified. 2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated (68683-29-4) LD50 oral rat > 15400 mg/kg LD50 dermal rabbit > 3000 mg/kg Triethylenetetramine (112-24-3) LD50 oral rat 1716 mg/kg LD50 dermal rabbit 1465 mg/kg 1,3-Benzenedimethanamine (1477-55-0) I D50 oral rat 980 mg/kg LD50 dermal rabbit ≥ 2000 mg/kg LC50 inhalation 1.34 mg/l 4h mist / aerosol Phenol, 2,4,6-tris[(dimethylamino)methyl]-, reaction products with triethylenetetramine (1101788-77-5) 1716 mg/kg (Reference Triethylenetetramine) LD50 oral rat LD50 dermal rabbit 1465 mg/kg 2,4,6-Tri(dimethylaminomethyl)phenol (90-72-2) LD50 oral rat 2169 mg/kg 1-Piperazineethanamine (140-31-8) LD50 oral rat 2097 mg/kg LD50 dermal rabbit 866 mg/kg Tetraethylenepentamine (112-57-2) 2140 - 3990 mg/kg LD50 oral rat LD50 dermal rabbit 660 - 1260 mg/kg Skin corrosion/irritation : Causes skin irritation. pH: 10.96 Serious eye damage/irritation : Causes serious eye damage. pH: 10.96 Respiratory or skin sensitisation : May cause an allergic skin reaction. Germ cell mutagenicity Not classified. Not classified. Carcinogenicity Reproductive toxicity Not classified. : STOT-single exposure Not classified. STOT-repeated exposure Not classified. : Aspiration hazard Not classified. WEST SYSTEM® G/flex® 650 Part B Hardener 19.587 mm²/s Viscosity, kinematic Symptoms/effects after inhalation : May cause respiratory irritation.

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| Symptoms/effects after skin contact | : Causes skin irritation. Symptoms may include redness, edema, drying, defatting and cracking of the skin. May cause an allergic skin reaction. |
|---|--|
| Symptoms/effects after eye contact | : Causes serious eye damage. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva. May cause burns. |
| Symptoms/effects after ingestion Other information | May be harmful if swallowed. May cause stomach distress, nausea or vomiting.Likely routes of exposure: ingestion, inhalation, skin and eye. |

SECTION 12: Ecological information

12.1. Toxicity

| Ecology - general | : May cause long-term adverse effects in the aquatic environment. | |
|--|--|--|
| Triethylenetetramine (112-24-3) | | |
| LC50 - Fish [1] | 570 mg/l (Exposure time: 96 h - Species: Poecilia reticulata [semi-static]) | |
| EC50 - Crustacea [1] | 31.1 mg/l (Exposure time: 48 h - Species: Daphnia magna) | |
| LC50 - Fish [2] | 495 mg/l (Exposure time: 96 h - Species: Pimephales promelas) | |
| 1,3-Benzenedimethanamine (1477-55-0) | | |
| LC50 - Fish [1] | 87.6 mg/l (Exposure time: 96 h - Species: Oryzias latipes [semi-static]) | |
| EC50 - Crustacea [1] | 15.2 mg/l Test organisms (species): Daphnia magna | |
| LOEC (chronic) | 15 mg/l Test organisms (species): Daphnia magna Duration: '21 d' | |
| NOEC (chronic) | 4.7 mg/l Test organisms (species): Daphnia magna Duration: '21 d' | |
| 2,4,6-Tri(dimethylaminomethyl)phenol (90-72-2) | | |
| LC50 - Fish [1] | > 100 mg/l Test organisms (species): Cyprinus carpio | |
| EC50 - Crustacea [1] | > 100 mg/l Test organisms (species): Daphnia magna | |
| 1-Piperazineethanamine (140-31-8) | | |
| LC50 - Fish [1] | 1950 – 2460 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through]) | |
| EC50 - Crustacea [1] | 32 mg/l (Exposure time: 48 h - Species: Daphnia magna) | |
| LC50 - Fish [2] | > 1000 mg/l (Exposure time: 96 h - Species: Poecilia reticulata [semi-static]) | |
| Tetraethylenepentamine (112-57-2) | | |
| LC50 - Fish [1] | 420 mg/l (Exposure time: 96 h - Species: Poecilia reticulata [static]) | |
| EC50 - Crustacea [1] | 24.1 mg/l (Exposure time: 48 h - Species: Daphnia magna) | |

| Ingredient | CAS# | Ecotoxicity Classification Information |
|--|---------------|---|
| 2-Propenenitrile, polymer with 1,3-butadiene, 1- | | |
| cyano-1-methyl-4-oxo-4-[[2-(1- | | |
| piperazinyl)ethyl]amino]butyl-terminated | 68683-29-4 | No data available |
| Non-hazardous | Not Available | No data available |
| Triethylenetetramine | 112-24-3 | Aquatic Chronic Cat. 3 |
| 1,3-Benzenedimethanamine | 1477-55-0 | Acute Aquatic Cat. 3; Chronic Aquatic Cat. 3 |
| Phenol, 2,4,6-tris[(dimethylamino)methyl] reaction | | (Reference Triethylenetetramine); Aquatic Chronic |
| products with triethylenetetramine | 1101788-77-5 | Cat. 3 |
| 2,4,6-Tri(dimethylaminomethyl)phenol | 90-72-2 | Acute Aquatic 3; Chronic Aquatic Cat. 3 |
| 1-Piperazineethanamine | 140-31-8 | Acute Aquatic Cat. 3; Chronic Aquatic Cat. 3 |
| Tetraethylenepentamine | 112-57-2 | Aquatic Acute Cat. 2; Aquatic Chronic Cat. 2 |

12.2. Persistence and degradability

| WEST SYSTEM® G/flex® 650 Part B Hardener | |
|--|------------------|
| Persistence and degradability | Not established. |

12.3. Bioaccumulative potential

| WEST SYSTEM® G/flex® 650 Part B Hardener | |
|--|-------------------------------|
| Bioaccumulative potential | Not established. |
| Triethylenetetramine (112-24-3) | |
| BCF - Fish [1] | (no bioaccumulation expected) |
| Partition coefficient n-octanol/water | -1.4 |

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| 1-Piperazineethanamine (140-31-8) | | |
|---------------------------------------|-------------------------------|--|
| BCF - Fish [1] | (no bioaccumulation expected) | |
| Partition coefficient n-octanol/water | -1.48 | |
| Tetraethylenepentamine (112-57-2) | | |
| BCF - Fish [1] | (no bioaccumulation expected) | |
| Partition coefficient n-octanol/water | <1 | |
| r annion coencient n-octanol/water | | |

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

| SECTION 13: Disposal consideration | S |
|--|---|
| 13.1. Disposal methods | |
| Product/Packaging disposal recommendations | : This material must be disposed of in accordance with all local, state, provincial, and federal regulations. The generation of waste should be avoided or minimized wherever possible. |

SECTION 14: Transport information

| Department of Transportation (DOT) ar | nd Transportation of Dangerous Goods (TDG) |
|---------------------------------------|--|
| In accordance with DOT/TDG | |
| UN-No.(DOT/TDG) | : Not regulated |
| Proper Shipping Name (DOT/TDG) | : Not applicable |
| Proper Shipping Name - Addition | : Not applicable |
| Class (DOT/TDG) | : Not applicable |
| Packing group (DOT/TDG) | : Not applicable |
| Transport by sea | |
| In accordance with IMDG | |
| UN-No. (IMDG) | : Not regulated |
| Proper Shipping Name (IMDG) | : Not applicable |
| Proper Shipping Name - Addition | : Not applicable |
| Class (IMDG) | : Not applicable |
| Packing group (IMDG) | : Not applicable |
| EmS-No. (1) | : Not applicable |
| Marine pollutant | : Not applicable |
| Transport by air | |
| In accordance with IATA | |
| UN-No. (IATA) | : Not regulated |
| Proper Shipping Name (IATA) | : Not applicable |
| Proper Shipping Name - Addition | : Not applicable |
| Class (IATA) | : Not applicable |
| Packing group (IATA) | : Not applicable |
| Marine pollutant | : Not applicable |
| | |

Safety Data Sheet

According to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012 and the Hazardous Products Regulations (HPR) WHMIS 2015

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are listed, or excluded from listing on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

All components of this product are listed, or excluded from listing, on the Canadian DSL (Domestic Substances List)

Phenol, 2,4,6-tris[(dimethylamino)methyl]-, reaction products with triethylenetetramine (1101788-77-5) Listed on the Canadian NDSL (Non-Domestic Substances List)

15.2. International regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

According to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012 and the Hazardous Products Regulations (HPR) WHMIS 2015

Revision date Other information Prepared by

- : 01/03/2022
- : None.
- : Nexreg Compliance Inc. www.Nexreg.com

permanent injury



| Full text of H-statements | | |
|---------------------------|--|--|
| Eye Dam. 1 | Serious eye damage/eye irritation, Category 1 | |
| Skin Irrit. 2 | Skin corrosion/irritation, Category 2 | |
| Skin Sens. 1 | Skin sensitisation, Category 1 | |
| NFPA health haz | ard : 3 - Materials that, under emergency conditions, can cause serious or | |

| NFPA fire hazard NFPA reactivity | 1 - Materials that must be preheated before ignition can occur. 0 - Material that in themselves are normally stable, even under fire conditions. |
|-------------------------------------|---|
| Hazard Rating | |
| Health | : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given |
| Flammability | : 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB) |

: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Physical

Safety Data Sheet

According to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012 and the Hazardous Products Regulations (HPR) WHMIS 2015

Indication of changes:

SDS update.

SDS HazCom 2012 - WHMIS 2015 (Nexreg) 2021 (B&W)

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