



423 Graphite Powder Additive

Technical Data Sheet

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General Description

423 Graphite Powder is a fine black powder that can be mixed with WEST SYSTEM Epoxy to produce a low-friction exterior coating with increased scuff resistance and durability. Epoxy/graphite is commonly used as a low-load, low-speed bearing surface, and as a coating on rudders and centerboards, or on the bottoms of racing craft that are dry sailed. It does not provide antifouling qualities. The epoxy/graphite mixture cures to a black color.



Add to mixed resin/hardener at the rate of 10% by volume or 1 ½ tablespoons per 8 fl. oz. of epoxy. One 12 oz. can of 423 will modify approximately one gallon of epoxy.

Composition

Carbon	80.0% - 100.0%
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Particle Size

Screen Size	Amount
+100 Mesh	0.0% Max.
+200 Mesh	Trace
+325 Mesh	0.5% Max.

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October, 2014