

# WEST SYSTEM® G/flex® 650 Part A Resin

## Safety Data Sheet

According to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012 and the Hazardous Products Regulations (HPR) WHMIS 2015

Date of issue: 08/29/2016

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Version: 650A-2022a

### SECTION 1: Identification

#### Identification

**Product name** : WEST SYSTEM® G/flex® 650 Part A Resin  
**Product code** : 650A, 650-CR, 650-ER, C650A, C650-CR, C650-ER

#### Relevant identified uses of the substance or mixture and uses advised against

**Recommended use** : Epoxy resin

#### Details of the supplier of the safety data sheet

#### Manufacturer

Gougeon Brothers, Inc  
100 Patterson Ave.  
Bay City, MI 48706 - U.S.A.  
T 866-937-8797 or 989-684-7286  
[www.westsystem.com](http://www.westsystem.com)

#### Emergency telephone number

**Emergency number** : CHEMTREC 1 (800) 424-9300  
CHEMTREC International +1 (703) 527-3887 24 hr

### SECTION 2: Hazard(s) identification

#### Classification of the substance or mixture

Skin Irrit. 2  
Eye Irrit. 2A  
Skin Sens. 1  
Aquatic Chronic 2

#### Label elements

#### Hazard pictograms (GHS)



GHS07

GHS09

#### Signal word (GHS)

Warning

#### Hazard statements (GHS)

Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. Toxic to aquatic life with long lasting effects

#### Precautionary statements (GHS)

Avoid breathing dust, fume, gas, mist, vapours, spray. Wash hands thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves, protective clothing, eye protection, face protection. IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Collect spillage. Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation

#### Other hazards

No additional information available

#### Unknown acute toxicity

Not applicable

### SECTION 3: Composition/information on ingredients

#### Substance

Not applicable

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### Mixtures

Name	Product identifier	HPR %
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer	(CAS No) 25085-99-8	65 - 85
Phenol, polymer with formaldehyde, glycidyl ether	(CAS No) 28064-14-4	10 - 30

The exact chemical identity and/or exact percentage (concentration) of each ingredient may be held as confidential business information (CBI). Any ingredient not disclosed in this section may have been determined not to be hazardous to health or the environment, or it may be present at a level below its disclosure threshold.

## SECTION 4: First aid measures

### Description of first aid measures

- First-aid measures after inhalation** : If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
- First-aid measures after skin contact** : In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Wash clothing before reuse. Call a physician if irritation develops and persists.
- First-aid measures after eye contact** : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. If easy to do, remove contact lenses, if worn. If irritation persists, get medical attention.
- First-aid measures after ingestion** : If swallowed, do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell.

### Most important symptoms and effects, both acute and delayed

- Symptoms/injuries after inhalation** : May cause respiratory tract irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Symptoms/injuries after skin contact** : Causes skin irritation. Symptoms may include redness, edema, drying, defatting and cracking of the skin. May cause an allergic skin reaction.
- Symptoms/injuries after eye contact** : Causes serious eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva.
- Symptoms/injuries after ingestion** : May be harmful if swallowed. May cause stomach distress, nausea or vomiting.

### Indication of any immediate medical attention and special treatment needed

Symptoms may not appear immediately. In case of accident or if you feel unwell, seek medical advice immediately (show the label or SDS where possible).

## SECTION 5: Firefighting measures

### Extinguishing media

- Suitable extinguishing media** : Foam. Carbon dioxide. Dry chemical.
- Unsuitable extinguishing media** : Do not use a heavy water stream.

### Special hazards arising from the substance or mixture

- Fire hazard** : Products of combustion may include, and are not limited to: oxides of carbon. phenolics.
- Reactivity** : No dangerous reaction known under conditions of normal use.

### Advice for firefighters

- Protection during firefighting** : Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA). Cool closed containers exposed to fire with water spray.

## SECTION 6: Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- General measures** : Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.

### For non-emergency personnel

No additional information available

### For emergency responders

No additional information available

### Environmental precautions

No additional information available

### Methods and material for containment and cleaning up

- For containment** : Contain and/or absorb spill with inert material (e.g. sand, vermiculite), then place in a suitable container. Do not flush to sewer or allow to enter waterways. Use appropriate Personal Protective Equipment (PPE).

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**Methods for cleaning up** : Scoop up material and place in a disposal container. Clean contaminated surfaces thoroughly. Provide ventilation.

### Reference to other sections

See section 8 for further information on protective clothing and equipment and section 13 for advice on waste disposal.

## SECTION 7: Handling and storage

### Precautions for safe handling

**Precautions for safe handling** : Avoid contact with skin and eyes. Avoid breathing dust, fume, gas, mist, vapours, spray. Do not swallow. Handle and open container with care. When using do not eat, drink or smoke. Use personal protective equipment as required. When mixed with epoxy curing agents this product causes an exothermic reaction, which in large masses, can produce enough heat to damage or ignite surrounding materials and emit fumes and vapors that vary widely in composition and toxicity.

**Hygiene measures** : Launder contaminated clothing before reuse. Wash hands before eating, drinking, or smoking.

### Conditions for safe storage, including any incompatibilities

**Storage conditions** : Keep out of the reach of children. Keep container tightly closed. Store in dry, cool, well-ventilated area. Storage temperature : 40°F (4°C) - 120°F (49°C).

## SECTION 8: Exposure controls/personal protection

### Control parameters

<b>Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer (25085-99-8)</b>
Not applicable
<b>Phenol, polymer with formaldehyde, glycidyl ether (28064-14-4)</b>
Not applicable

### Exposure controls

**Appropriate engineering controls** : Use ventilation adequate to keep exposures (airborne levels of dust, fume, vapor, etc.) below recommended exposure limits.

**Hand protection** : Wear chemically resistant protective gloves.

**Eye protection** : Wear eye/face protection.

**Skin and body protection** : Wear suitable protective clothing.

**Respiratory protection** : In case of insufficient ventilation, wear suitable respiratory equipment. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

**Environmental exposure controls** : Maintain levels below Community environmental protection thresholds.

**Other information** : Do not eat, smoke or drink where material is handled, processed or stored. Wash hands carefully before eating or smoking. Handle according to established industrial hygiene and safety practices.

## SECTION 9: Physical and chemical properties

### Information on basic physical and chemical properties

**Physical state** : Liquid

**Appearance** : Viscous

**Colour** : Colourless

**Odour** : Mild

**Odour threshold** : No data available

**pH** : No data available

**Melting point** : No data available

**Freezing point** : No data available

**Boiling point** : > 400 °F (204°C) (Estimated based on ingredient data)

**Flash point** : > 200 °F (93°C) Based on ASTM D92 test results from similar product.

**Relative evaporation rate (butylacetate=1)** : No data available

**Flammability (solid, gas)** : Non flammable

**Vapour pressure** : No data available

**Relative vapour density at 20 °C** : < 1 (Estimated based on ingredient data)

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Relative density	: 1.17
Solubility	: No data available
Partition coefficient n-octanol/water	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: > 10000 mm <sup>2</sup> /s @ 20 °C
Viscosity, dynamic	: No data available
Explosive limits	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Other information	
Bulk density	: 9.75 lb/gal (1.17 kg/L)

### SECTION 10: Stability and reactivity

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: Stable under normal storage conditions.
Possibility of hazardous reactions	: No dangerous reaction known under conditions of normal use. A mass of more than one pound of product plus an aliphatic amine will cause irreversible polymerization with significant heat buildup. Strong acids, bases, amines and mercaptans can cause polymerization.
Conditions to avoid	: Heat. Incompatible materials.
Incompatible materials	: Strong acids. Bases. Amines. Mercaptans.
Hazardous decomposition products	: May include, and are not limited to: oxides of carbon. phenolics.

### SECTION 11: Toxicological information

#### Information on toxicological effects

Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer (25085-99-8)	
LD50 oral rat	> 15000 mg/kg
LD50 dermal rabbit	> 23000 mg/kg

Phenol, polymer with formaldehyde, glycidyl ether (28064-14-4)	
LD50 oral rat	> 2000 mg/kg
LD50 dermal rabbit	2000 mg/kg

Acute toxicity (oral)	: Not classified.
Acute toxicity (dermal)	: Not classified.
Acute toxicity (inhalation)	: Not classified.
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified.
Carcinogenicity	: Not classified.
Reproductive toxicity	: Not classified.
STOT-single exposure	: Not classified.
STOT-repeated exposure	: Not classified.
Aspiration hazard	: Not classified.

WEST SYSTEM® G/flex® 650 Part A Resin	
Viscosity, kinematic (calculated value) (40 °C)	> 10000 mm <sup>2</sup> /s

Symptoms/injuries after inhalation	: May cause respiratory tract irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Symptoms/injuries after skin contact	: Causes skin irritation. Symptoms may include redness, edema, drying, defatting and cracking of the skin. May cause an allergic skin reaction.
Symptoms/injuries after eye contact	: Causes serious eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva.
Symptoms/injuries after ingestion	: May be harmful if swallowed. May cause stomach distress, nausea or vomiting.
Other information	: Likely routes of exposure: ingestion, inhalation, skin and eye.

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### SECTION 12: Ecological information

#### Toxicity

**Ecology - general** : Toxic to aquatic life with long lasting effects.

#### Persistence and degradability

WEST SYSTEM® G/flex® 650 Part A Resin	
Persistence and degradability	Not established.

#### Bioaccumulative potential

WEST SYSTEM® G/flex® 650 Part A Resin	
Bioaccumulative potential	Not established.

#### Mobility in soil

WEST SYSTEM® G/flex® 650 Part A Resin	
Ecology - soil	No additional information available.

#### Other adverse effects

**Effect on the global warming** : No known effects from this product.

**Other information** : Avoid release to the environment.

Name	Product identifier	Ecotoxicity Classification Information
Oxirane, 2,2'-[[1-methylethylidene]bis(4,1-phenyleneoxymethylene)]bis-, homopolymer	(CAS No) 25085-99-8	Aquatic Chronic Cat. 2
Phenol, polymer with formaldehyde, glycidyl ether	(CAS No) 28064-14-4	Aquatic Chronic Cat. 2

### SECTION 13: Disposal considerations

#### Waste treatment methods

**Product/Packaging disposal recommendations** : Avoid release to the environment. This material must be disposed of in accordance with all local, state, provincial, and federal regulations. The generation of waste should be avoided or minimized wherever possible.

### SECTION 14: Transport information

#### Department of Transportation (DOT) and Transportation of Dangerous Goods (TDG)

In accordance with DOT and TDG

Not regulated

#### Transport by sea

In accordance with IMDG

UN-No. (IMDG) : 3082  
Proper Shipping Name (IMDG) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
Class (IMDG) : Miscellaneous dangerous substances and articles  
Packing group (IMDG) : III  
Marine pollutant : Yes

#### Transport by air

In accordance with IATA

UN-No. (IATA) : 3082  
Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s.  
Class (IATA) : Miscellaneous Dangerous Goods  
Packing group (IATA) : III  
Marine pollutant : Yes

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### SECTION 15: Regulatory information

#### Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

All components of this product are listed, or excluded from listing, on the Canadian DSL (Domestic Substances List) and NDSL (Non-Domestic Substances List) inventories.

<b>Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer (25085-99-8)</b>	
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Inventory Update Reporting Rule, i.e, Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 710(C)).
<b>Phenol, polymer with formaldehyde, glycidyl ether (28064-14-4)</b>	
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Inventory Update Reporting Rule, i.e, Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 710(C)).

#### International regulations

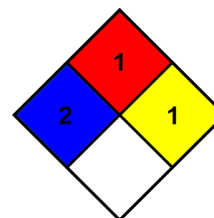
No additional information available

#### US State regulations

California Proposition 65 - This product contains, or may contain, trace quantities of a substance(s) known to the state of California to cause cancer, developmental and/or reproductive harm

### SECTION 16: Other information

<b>Date of issue</b>	: 08/29/2016
<b>Revision date</b>	: 01/03/2022
<b>Version</b>	: 650A-2022a
<b>Other information</b>	: None.
<b>NFPA health hazard</b>	: 2
<b>NFPA fire hazard</b>	: 1
<b>NFPA reactivity</b>	: 1



#### HMIS III Rating

<b>Health</b>	: 2
<b>Flammability</b>	: 1
<b>Physical</b>	: 1

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